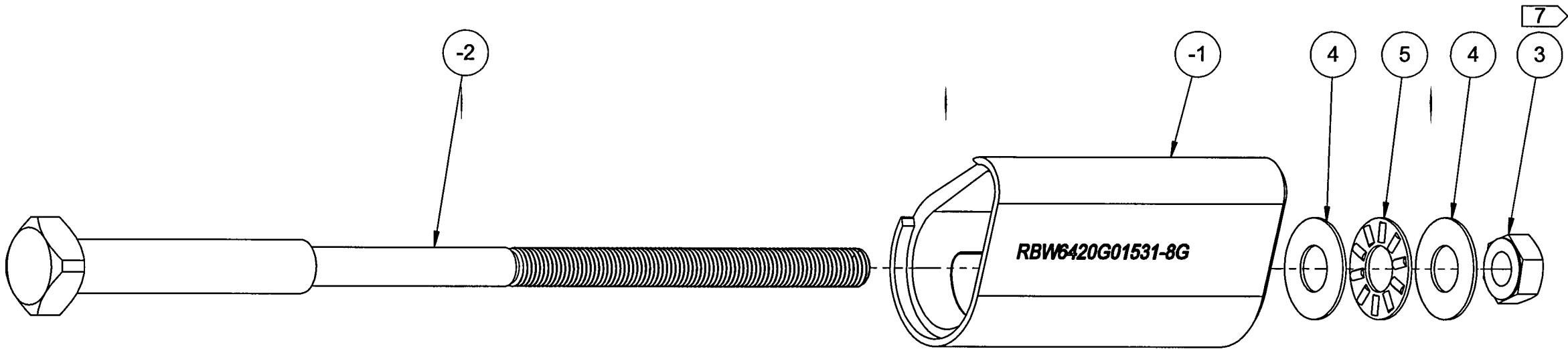
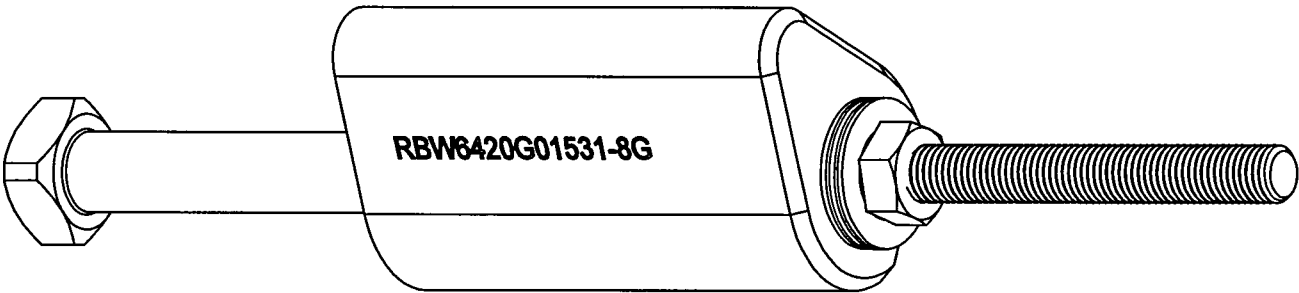


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G01531-8G-1	REACTION
-2	1	RBW6420G01531-8G-2	GUIDE
3	1	AN315-5R	HEX NUT 5/16" x 24
4	2	TRA-613	THRUST WASHER
5	1	NTA-613	NEEDLE ROLLER THRUST BEARING



**RBW6420G01531-8G T/R SCISSORS SHORT COUPLING REMOVAL TOOL**

- NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
2) FINISH: N/A  
3) TOLERANCES: X.X = 0.1"  
X.XX = 0.01"  
X.XXX = 0.005"  
X.XXXX = 0.0005"  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) ASSEMBLE AS SHOWN, INSTALL ITEM 3 HAND TIGHT

A	NEW ISSUE (OEM REDRAWN)	18-531	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	<b>RBW6420G01531-8G</b>	SHEET 1 OF 3
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE <b>2/26/2018</b>		T/R SCISSORS SHORT COUPLING REMOVAL TOOL	NTS
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8 7 6 5 4 3 2 1

D

C

B

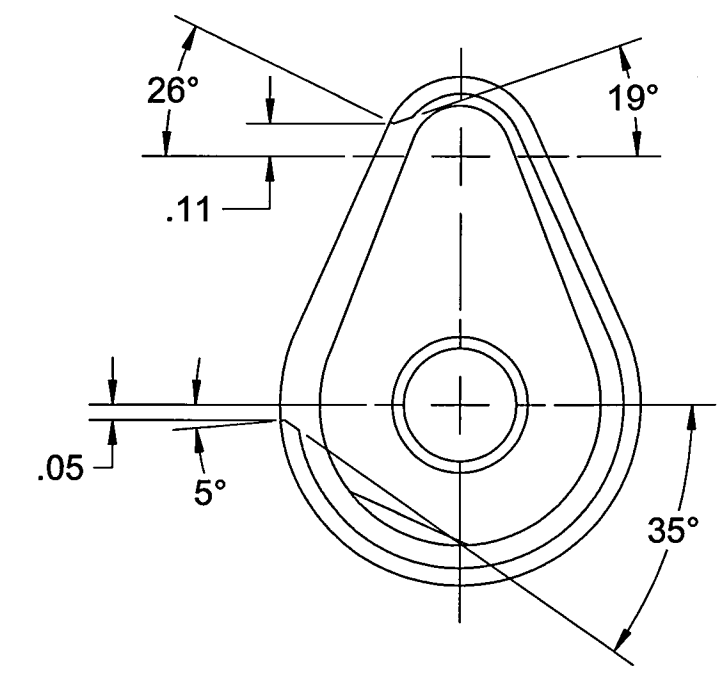
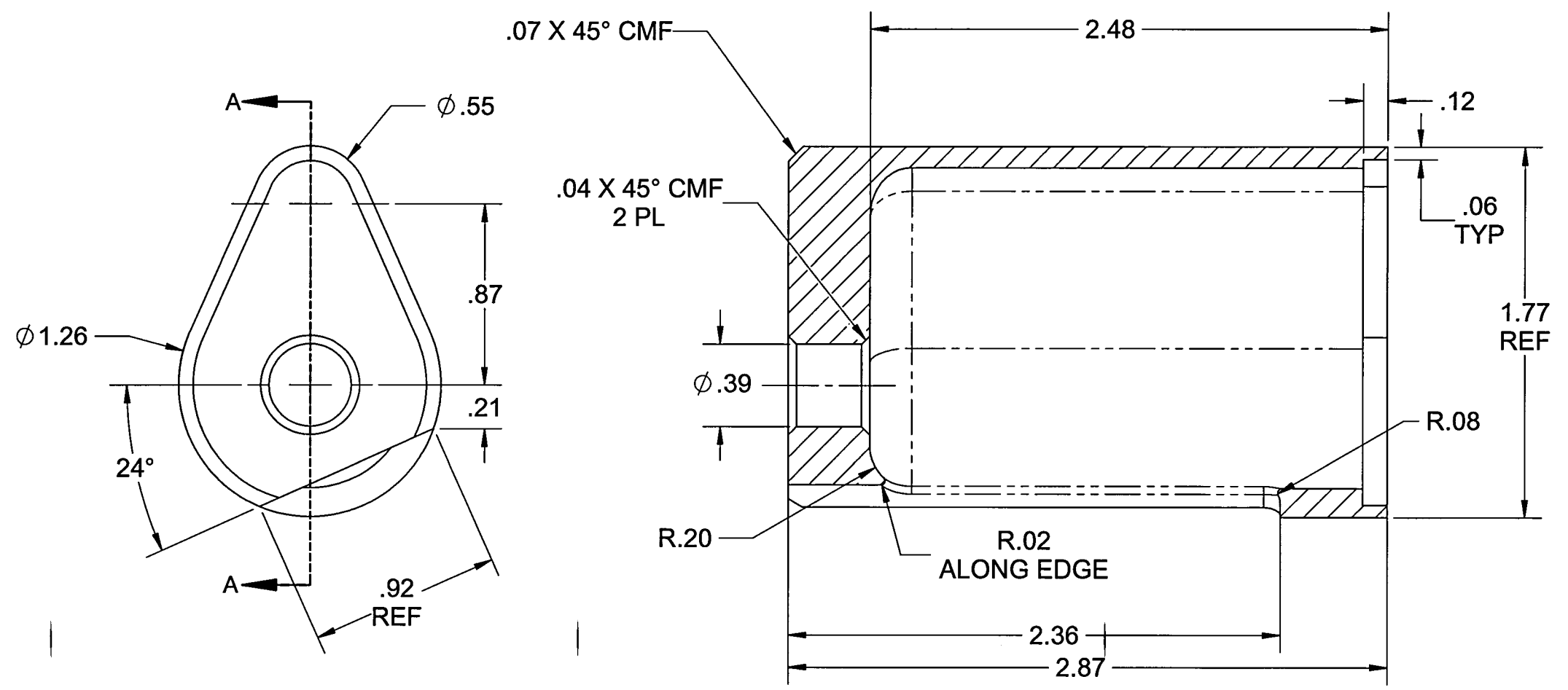
A

D

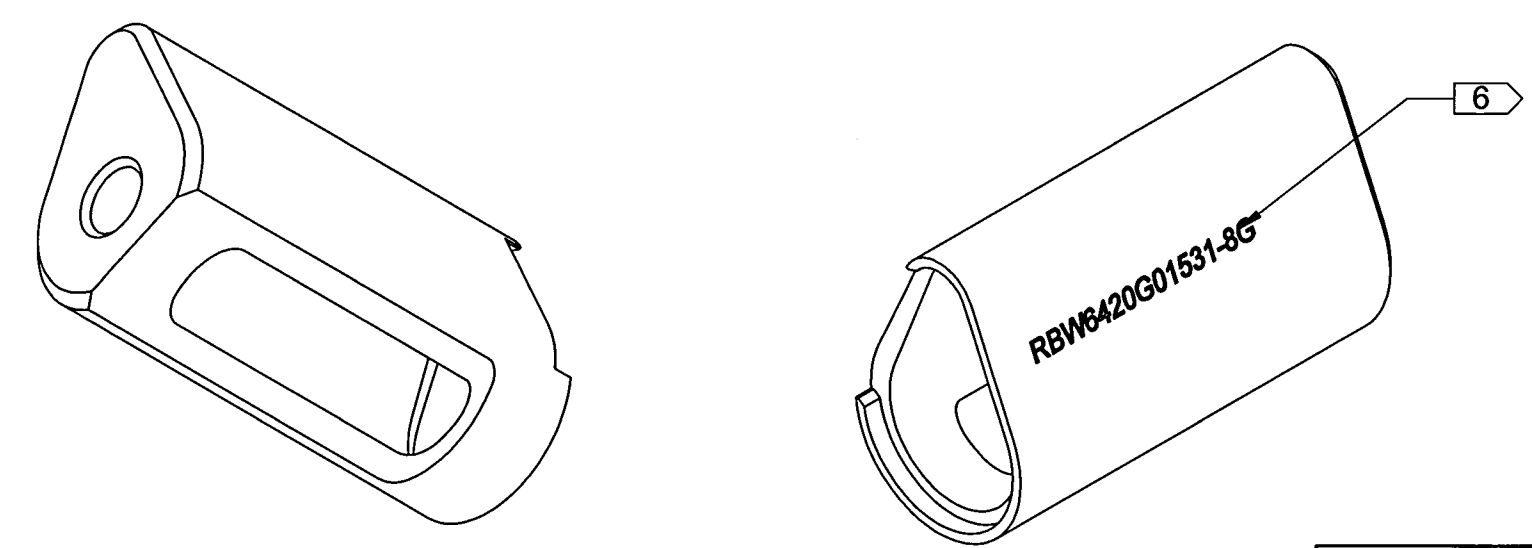
C

B

A



SECTION A-A

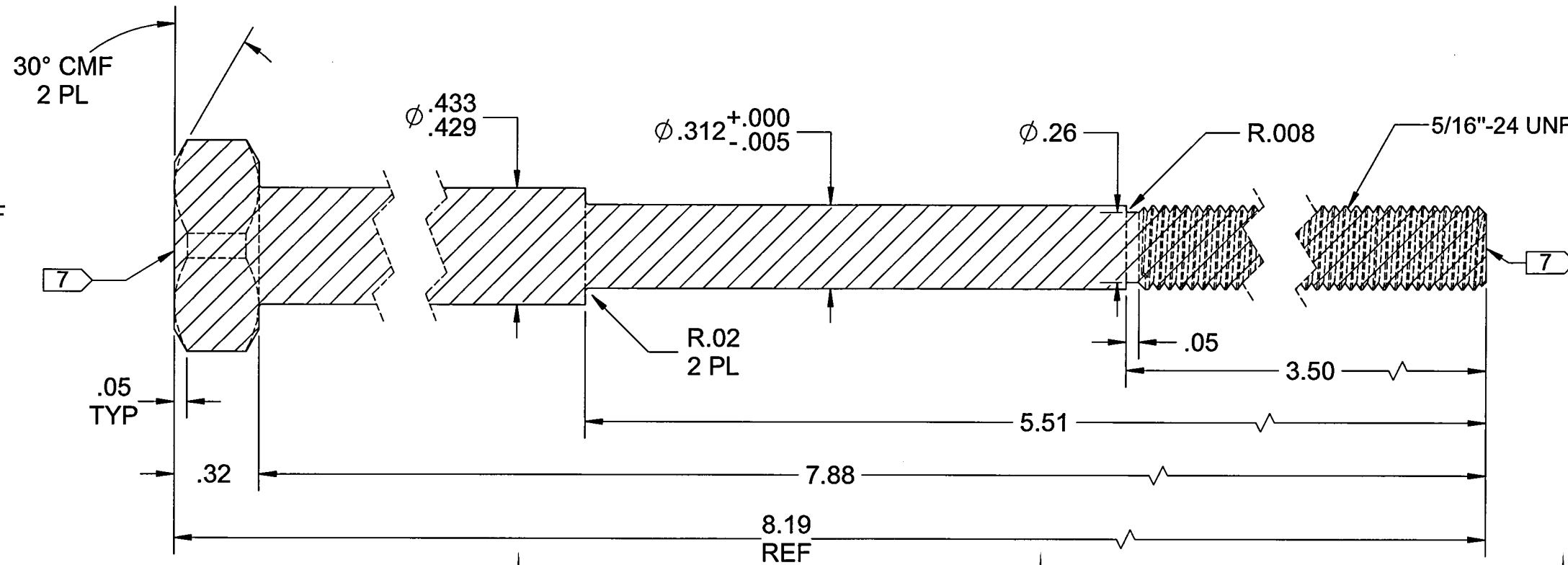
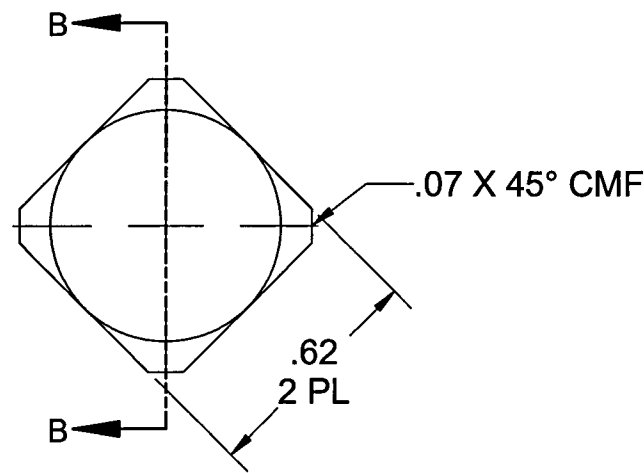


- NOTES:
- 1) MATERIAL: 6061-T6 / 7075 -T6
  - 2) HEAT TREAT: N/A
  - 2) FINISH: ANODIZE CLEAR PER MIL-A-8625 TYPE 2 CLASS 1
  - 3) TOLERANCES: X.X = 0.1"  
X.XX = 0.01"  
X.XXX = 0.005"  
X.XXXX = 0.0005"
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 6) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN
  - 7) ALL NON DIMENSIONED FEATURES PER STEP FILE RBW6420G01531-8G-1REV.A.STEP

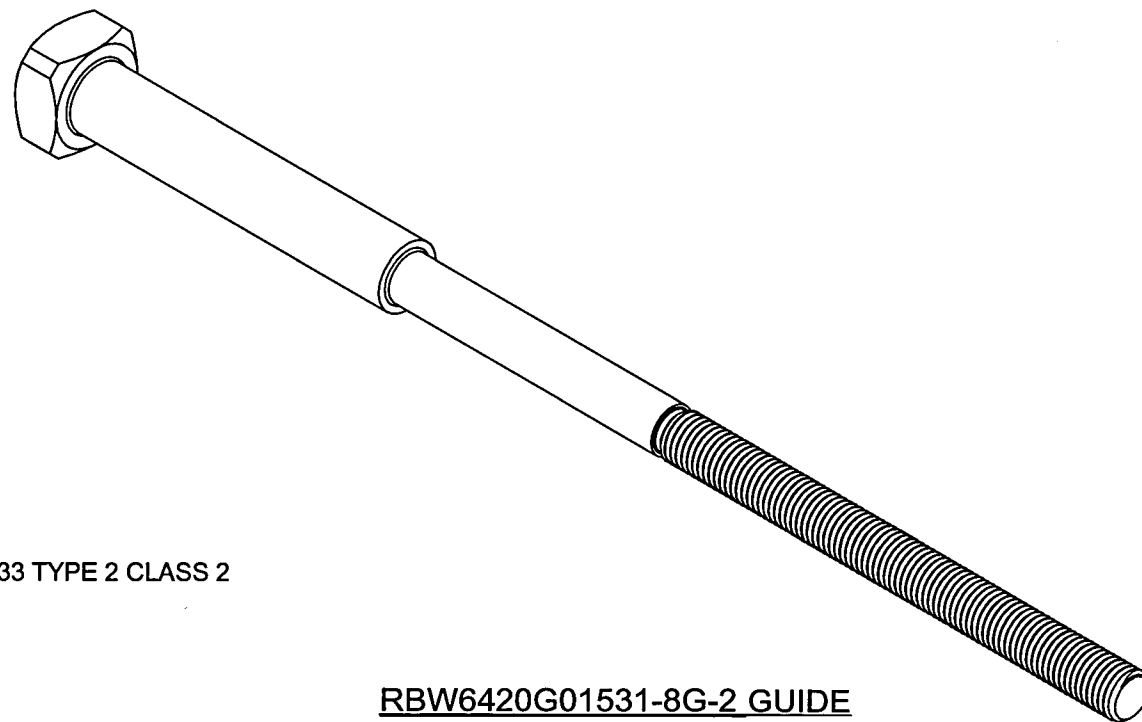
RBW6420G01531-8G-1 REACTION

*M/L*

DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	<b>RBW6420G01531-8G</b>	SHEET 2 OF 3
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE <b>2/26/2018</b>		T/R SCISSORS SHORT COUPLING REMOVAL TOOL	NTS
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SECTION B-B



- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 Rc)
  - 2) HEAT TREAT: N/A
  - 2) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
  - 3) TOLERANCES: X.X = 0.1"  
X.XX = 0.01"  
X.XXX = 0.005"  
X.XXXX = 0.0005"
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 6) IDENTIFICATION: N/A
  - 7) USE OF #2 CENTER DRILL IS ACCEPTABLE

RBW6420G01531-8G-2 GUIDE

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	RBW6420G01531-8G	SHEET 3 OF 3
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE 2/26/2018		T/R SCISSORS SHORT COUPLING REMOVAL TOOL	NTS
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